

DATA SHEET

GF 2010PAE

3.4 MIL MATTE WHITE VINYL GREY PERMANENT OPAQUE ADHESIVE

GF 2010PAE is a 3.4 mil polymeric matte white flexible calendered PVC film coated with a grey permanent air-egress solvent pressure sensitive adhesive laminated to a 90# air-egress layflat liner. This film is designed to accept a variety of solvent-based inkjet and UV curable inks common to wide format digital printing systems. The grey adhesive creates a permanent bond to a variety of common substrates used in graphics applications. The 90# air-egress layflat liner offers excellent product layflat in a variety of ambient conditions along with ease of application of large format graphics.

PRODUCT NAME	2010PAE	
FILM		
Film Type	White Polymeric Vinyl	
Film Thickness (mils/µm)	3.4 / 86 (+/- 10%)	
Film Weight (gsm)	120	
Gloss (60°)	≤20	
Opacity (%)	≥99	
Tensile Strength (lbs/in)	MD ≥ 3000 / CD ≥ 2600	
Elongation (%)	MD ≥ 90 / CD ≥ 150	
Dimensional Stability (FTM 14)	$MD \leq 0.90 \; mm \; / \; CD \leq 0.60 \; mm$	
ADHESIVE		
Adhesive Type	Solvent Acrylic	
Adhesive Thickness (mils/µm)	0.8-1.1 / 20-28	
Adhesive Color	Grey	
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 15 min	2.5 / 11	
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 24 hrs	3.8 / 17	
LINER		
Liner Weight (#/gsm)	90 / 145	
Liner Type	White 2-Sided PE Coated Kraft Air-Egress	
Liner Thickness (mils/µm)	7.0 / 180	
Release Force @ 300" / min (g/2")	25-45	
PERFORMANCE GUIDANCE		
Application Temperature	≥ +40 °F	
Service Temperature	-40 °F to 180 °F	
Shelf Life	1 year	
Storage Temp / Rel. Humidity	70 °F / 50%	
Outdoor Durability	up to 5 years	



TECHNICAL DATA SHEET

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PRODUCT SNAPSHOT	APPLICATIONS	INK TYPE
APPLICATION	• POP/RETAIL	• SOLVENT
O WET APPLY	O WALL	ECO-SOLVENT
• DRY APPLY	O WRAP	• LATEX
O LAMINATING	O WINDOW	• UV CURABLE
O MOUNTING	O FLOOR	• SCREEN
• DIE CUTTABLE	O TRANSLUCENT	• OFFSET (UV CURABLE)
• FLATBED CUTTABLE	O FLEET	OFFSET (CONVENTIONAL)
SUBSTRATES	• GENERAL SIGNAGE	
• OEM PAINTED METAL	O OUTDOOR (SHORT TERM)	
 PAINTED ALUMINUM 	• OUTDOOR (LONG TERM)	
• STAINLESS STEEL		
O LOW-ENERGY SURFACES		
• ACRYLIC		
O GLASS		

FAQS	
What applications is GF 2010PAE intended for?	GF 2010PAE is designed for interior or exterior signage, decals, nameplates, point-of-purchase displays and added opacity with the grey opaque adhesive. The air-egress adhesive allows for bubble-free applications. (NOTE: Air-Egress adhesives are DRY APPLY ONLY).
Can GF 2010PAE be removed?	Most decals can be removed with some effort, even if they have a permanent adhesive. GF 2010PAE has a grey permanent adhesive that works on a variety of surfaces. This adhesive is permanent and will not remove cleanly, but any adhesive transfer or residue can be cleaned up easily with standard adhesive removers.
Do I need a special application tape to remove cut shapes and graphics from the 203OPAE?	Many application/transfer tapes will stick to the face of the vinyl. For transporting graphics we would recommend an tape that sticks to the exposed air-egress liner. A product like Transferite® AirMask® 510U is an example of this type of premask.

For Standard Terms & Conditions: www.generalformulations.com/terms-conditions

GF 2010PAE | DECEMBER 2021