



ARLON

▶ DPF 6000XRP Vinyl Film

Premium Cast Digital Film with X-Scape Technology®

DPF 6000XRP is a 2-mil (50 micron) gloss white cast film with bubble releasing, tinted, clean removing, repositionable, permanent pressure-sensitive adhesive. The X-Scape System allows installers to achieve speedy installation while maintaining a high enough tack to ensure long-term bond. Designed for large format graphics, DPF 6000XRP is made of premium quality cast facestock with a lay-flat liner. The adhesive system is designed to provide excellent opacity as well as easy installation. The film provides superior conformability around rivets, curves, contours and channels. DPF 6000XRP is rated for outdoor durability up to 10 years (unprinted). Printed durability is dependent on the ink system used.

APPLICATIONS & FEATURES

- Digital printing with a wide variety of direct print systems.
- Vehicle graphics (full, partial), vehicle decals, fleet graphics, multi-purpose commercial, wall graphics (interior, exterior)
- Warrantied for use on rivets, corrugations and channel structures.
- Recommended for use on stainless steel for fleet applications.
- Used in conjunction with Series 3200, Series 3210, Series 3220, Series 3270 or Series 3310 overlaminates.

PERFORMANCE & PHYSICAL DATA

Certified for
HP Latex Inks

PROPERTY	TEST METHODS	TYPICAL VALUE	
SURFACE FINISH	Gloss Meter 60° Reflection	70 to 90 Gloss Units	
THICKNESS	Micrometer, Federal Bench Type	2-mil (50 micron)	
TENSILE STRENGTH	Tensile Tester with 2-in (51 mm) jaw separation; crosshead speed of 12 in/min. (5.1 mm/s), web direction	≥ 4.5 lb/in	≥ 0.8 kg/cm
ELONGATION	Instron Tensile Tester as above	Average 200%	
SHELF LIFE (IN BOX)	Ideal Storage Temperature 70°F (21°C) and 50% relative humidity	2 years from factory shipment	
APPLICATION TEMPERATURE RANGE	On clean, dry substrate	40°F to 100°F	4.4°C to 38°C
	On clean, dry substrate (corrugated with rivets and channels)	60°F to 100°F	10°C to 38°C
SERVICE TEMPERATURE RANGE	On clean, dry substrate	-40°F to 176°F	-40°C to 80°C
DIMENSIONAL STABILITY	158°F (70°C), 48 hours	10-mil	0.25 mm
PEEL ADHESION	PSTC-1, 15 min, 70°F (21°C)	≥ 2.5 lb/in	≥ 0.45 kg/cm
LINER RELEASE	TLMI Release at 90°, 300 in/min (760 cm/min)	80 g/2 in	32 g/cm

NOTE: Recommended post-heat surface temperature of vinyl installed: 203°F to 221°F (95°C to 105°C). The recommended post heat temperature applies to the media and overlaminate wrap.

Standard Terms & Conditions Apply

USA

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OPTIMUM PERFORMANCE

Actual weathering durability depends on surface preparation, surface maintenance and exposure conditions. Successful weather resistance is characterized by the retention of legibility. DPF 6000XRP will resist weathering best when applied to vertical or upper outboard angles. Horizontal angles, such as hood and auto roof surfaces, will deteriorate more quickly than vertical. This is due to increased exposure to sun and moisture, as well as high deposition of dirt and atmospheric contaminants. Arlon does not recommend its film for horizontal or close horizontal applications. Use heat and/or chemical when removing image from vehicle (see Installer Handbook for details).

STORAGE AND MAINTENANCE

Storing vinyl graphics in covered areas will help prolong the life of the vinyl by limiting its exposure to damaging elements such as sunlight and rain. Protecting a wrapped car in the garage can keep it sheltered from all types of weather and harmful pollution, both of which could wear out the horizontal surfaces of the car and cause damage to the paint underneath. Vinyl that starts to brown or show discoloration has been negatively affected by acidic pollutants and if not immediately removed could stain the paint. Taking extra steps to keep the vinyl covered when not in use will help extend the life of the vinyl and keep the car looking as good as it did when it was first wrapped.

TERMS & CONDITIONS

The following is made in lieu of all warranties expressed or implied:

All orders and purchases made in connection with this document are governed and limited by Arlon's Standard Terms and Conditions, which are incorporated in full by this reference and are available at <http://www.arlon.com/terms-and-conditions> or in hardcopy by request

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